

## Abnormal State Supervising Procedure

- Obtain a symptom  $S_m$  from an alarm message according to the AM-KB.
- Find all suspect failure causes that are linked to  $S_m$  by the descending order of AS.
- Reject or confirm the suspect failure causes sequentially by their corresponding symptom(s).
- Identify a failure cause whose total AS value exceeds a specified threshold.

Analysis of Fault Detection and Identification (FDI) Task

Decompose physical and mental tasks for FDI.

Perception subtask
Cognition subtask
STM subtask
LTM subtask
Physical subtask

### Workload Estimation

- Workloads are estimated according to requirements of mental and physical subtasks.
- Based on the workload estimation of each subtask, operator model totalizes workloads for several subtasks with one goal (a step in FDI track).
- All subtasks are recorded and an FDI track is produced after an evaluation scenario.
- Changes in workloads during the course of FDI are obtained.

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### **Evaluation Procedure**

- Build the HMI model and UI-KB for the UI system.
- Build VI-KB, AM-KB, and FS-KB based on process and alarm system.
- Build ASS procedure according to the experiences of plant operations.
- Through FDI simulation, we can obtain the track of human behavior with changes in physical and mental workloads, and time until identifying a failure cause.
- Based on the FDI performance, evaluate the UIs including the alarm system and improve them if necessary.
- All above steps are repeated until an acceptable result is obtained.

Case Study

Evaluation of:

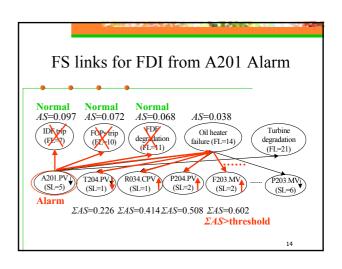
An overview panel

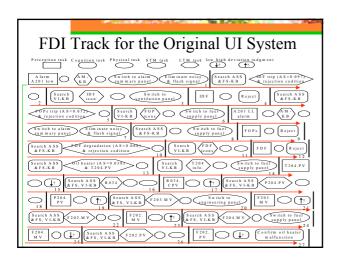
Alarm system

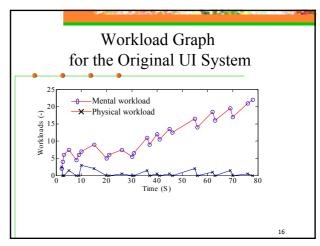
Investigate FDI behavior by the operator model

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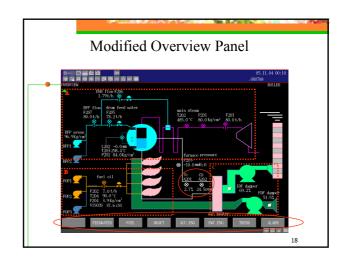
|                                       |          | 5.4000000000000000000000000000000000000 |      | Table                             |       | APARLIN PROTES      |  |  |  |
|---------------------------------------|----------|---|------|-----------------------------------|-------|---------------------|--|--|--|
| Alarm Messages for Original UI System |          |   |      |                                   |       |                     |  |  |  |
| No.                                   | Time     | Elapsed time (sec.)                     | Item | Item<br>description               | Alarm | Alarm description   |  |  |  |
| 1                                     | 12:31:44 | 317                                     | F204 | Air flow                          | LL    | PV low-low<br>alarm |  |  |  |
| 2                                     | 12:29:58 | 211                                     | F204 | Air flow                          | LO    | PV low<br>alarm     |  |  |  |
| 3                                     | 12:29:48 | 201                                     | P203 | Furnace<br>pressure               | LO    | PV low<br>alarm     |  |  |  |
| 4                                     | 12:28:11 | 104                                     | A201 | Flue O <sub>2</sub> concentration | LL    | PV low-low<br>alarm |  |  |  |
| 5                                     | 12:28:01 | 94                                      | A201 | Flue O <sub>2</sub> concentration | LO    | PV low<br>alarm     |  |  |  |
|                                       |          |   | ·    |                                   |       | 13                  |  |  |  |



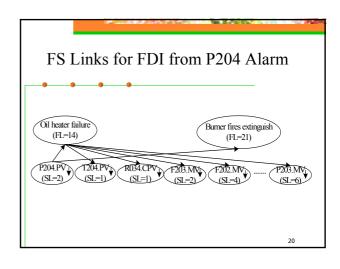


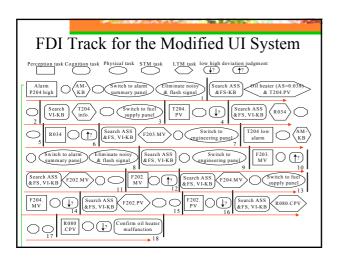


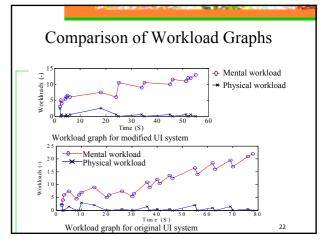
# Problems and Solutions Important process variables A201 and A202 are not shown on the original overview panel. The first alarm does not have close relation with the actual failure cause. Switching between panels increases memory workload. Add A201.PV and A202.PV on overview panel. Supply shortcut buttons and area on overview panel. Modify alarm limitations for two process variables—burner-head pressure P204.PV and fuel temperature T204.PV.



| Alarm Messages |         |                        |      |                                   |       |                      |  |  |  |  |
|----------------|---------|------------------------|------|-----------------------------------|-------|----------------------|--|--|--|--|
| No.            | Time    | Elapsed<br>time (sec.) | Item | Item<br>description               | Alarm | Alarm<br>description |  |  |  |  |
| 1              | 8:47:51 | 202                    | P203 | Furnace<br>pressure               | LO    | PV low<br>alarm      |  |  |  |  |
| 2              | 8:46:14 | 105                    | A201 | Flue O <sub>2</sub> concentration | LL    | PV low-<br>low alarm |  |  |  |  |
| 3              | 8:46:04 | 95                     | A201 | Flue O <sub>2</sub> concentration | LO    | PV low<br>alarm      |  |  |  |  |
| 5              | 8:44:42 | 13                     | T204 | Fuel temperature                  | LO    | PV low<br>alarm      |  |  |  |  |
| 6              | 8:44:36 | 7                      | P204 | Burner head pressure              | HI    | PV high<br>alarm     |  |  |  |  |







## A human-machine system framework is proposed to evaluate human performances in an emergency. In a preliminary case study, the FDI track is shorten, and workloads decrease after the evaluation and improvement based on the operator model. The case study shows its usefulness to support the design and evaluation of user interfaces in plant operations.

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Conclusions

